

Garant

Indexable insert for turning VC.T 160408, for finish machining, Grade: HB7415-1

**Order data**

Order number	261374 HB7415-1
GTIN	4062406749798
Item class	21G

Technical description

Main application	S
Number of changes/inserts	2
Cutting depth a_p	0.05 - 1.5 mm
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min
Grade	HB7415-1
ISO code indexable insert	VCMT 160408
Tool material	Carbide
Secondary application	M
Feed f	0.05 - 0.3 mm/rev.

Finishing/roughing assignment	Finishing
Chip breaker	TIS
Tolerance	M
Corner radius	0.8 mm
Type of product	Indexable insert for turning